



<b>■</b> Features
2-channel Strain Gauge Measurement
High Resolution: 16-bit
■ Excitation Voltage Output: 0 ~ +10 V
■ 50 Hz Event Counter (Digital Input)
■ High/Low Alarm (Digital Output)
Linear Mapping Function
■ 3000 VDC Intra-module Isolation
■ Dual Watchdog
■ Wide Operating Temperature Range: -25 to +75°C
CE FC ROHS Z

## Introduction .

In the industrial environment, there are numerous examples where force needs to be converted into a measurable electrical output. In most cases, a strain gauge or a load cell can be used. But the question is, how do we then deal with these electrical output measurements? In this situation, the L7016 is definitely the No. 1 choice. Not only can the module process data from a load cell or a strain gauge, it also features linear mapping that can be used to directly convert the resulting data into weight via a user-defined correspondent table. The I-7016 supports full-bridge strain gauges and provides 2 Analog Input channels, 1 excitation voltage output channel, 1 Digital Input channels and 4 Digital Output channels. The module provides a programmable input range (±15 mV, ±50 mV, ±100 mV, ±500 mV, ±1 V, and ±2.5 V) and each Analog Input channel can be individually configured. Excitation voltage output can be in the range of 0  $\sim$  +10 V, with a 40 mA driving efficiency. Digital Output channels can also be set as high or low alarm outputs. The M-7016 supports both the Modbus RTU and DCON protocols, which can be configured via software, and all hardware specifications are the same as the I-7016.

System Specifications

System Spec	incations			
Model	I-7016	I-7016D	M-7016	M-7016D
Communication				
Interface	RS-485			
Bias Resistor	No (Usually supplied by the RS-485 Master. Alternatively, add a tM-SG4 or SG-785.)			
Format	(N, 8, 1) (N, 8, 2) (E, 8, 1) (O, 8, 1) N, 8, 1			
Baud Rate	1200 to 115200 bps			
Protocol	DCON Modbus RTU, DCON			J, DCON
Dual Watchdog	Yes, Module (1.6 S	Seconds), Com	munication (P	rogrammable)
LED Indicators/Display				
System LED Indicator	Yes, 1 as Power/Communication Indicator			
I/O LED Indicators	-			
7-segment LED Display	-	Yes	-	Yes
Isolation				
Intra-module Isolation, Field-to-Logic	1500 VDC			
EMS Protection				
ESD (IEC 61000-4-2)	-			
EFT (IEC 61000-4-4)	-			
Surge (IEC 61000-4-5)	-			
Power				
Reverse Polarity Protection	Yes			
Input Range	+10 ~ +30 V <sub>DC</sub>			
Consumption	2.4 W 3.0 W 2.4 W 3.0 W		3.0 W	
Mechanical				
Dimensions (L x W x H)	123 mm x 72 mm x 35 mm			
Installation	DIN-Rail or Wall Mounting			
Environment				
Operating Temperature	-25 to +75°C			
Storage Temperature	-40 to +85°C			
Humidity	10 to 95% RH, Non-condensing			

### Applications .

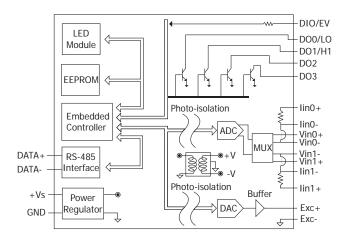
- Building Automation
- Machine Automation
- Remote Diagnosis

- Factory Automation
- Remote Maintenance
- Testing Equipment

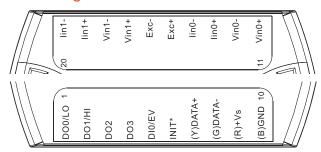
### **■ I/O Specifications** -

Model Model	I-7016   I-7016D   M-7016   M-7016D		
Strain Gauge Input	1-7010 1-7010B W-7010 W-7010B		
Channels	2		
Wiring	4-wire		
Sensor Types	Full-Bridge		
Resolution	16-bit		
Accuracy	±0.05% of FSR		
Sampling Rate	2/10 Hz		
Input Impedance	20 ΜΩ		
Individual Channel Configuration	-		
Overvoltage Protection	±5 V <sub>DC</sub>		
Open Wire Detection	-		
Long Distance Measurement	-		
Excitation Voltage Output			
Channels	1		
Range	0 ~ +10 V		
Max. Load Current	40 mA		
Resolution	16-bit		
Accuracy	±0.05%		
Power-on Value	Yes		
Digital Input			
Channels	1		
Contact	Dry		
Sink/Source (NPN/PNP)	Source		
ON Voltage Level	Close to GND		
OFF Voltage Level	Open		
Counter (50 Hz, 16-bit)	Yes		
Input Impedance	3 kΩ		
Overvoltage Protection	±30 VDC		
Digital Output			
Channels	4		
Туре	Open Collector		
Sink/Source (NPN/PNP)	Sink		
Load Voltage	+3.5 ~ +50 VDC		
Max. Load Current	30 mA/Channel		
Power-on Value	Yes		
Safe Value	Yes		

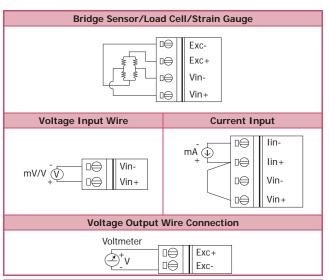
#### Internal I/O Structure \_\_\_\_



# Pin Assignments -



### **■** Wire Connections \_\_\_\_\_



Digital Input/ Counter	Readback as 1	Readback as 0	
	Open	Closed to GND	
Dry Contact	□⊜   DIO/EV □⊜   (B)GND	□⊜ DIO/EV (B)GND	
Output Type	ON State	OFF State	
	Readback as 1	Readback as 0	
Resistance Load	+	+ W O DOX - X O (B)GND	
Inductance Load	+ - - - - - - - - - - - - -	+ - T × □ DOx (B)GND	

### Ordering Information \_\_\_\_\_

I-7016 CR	2-channel Strain Gauge Input Module using the DCON Protocol (Blue Cover) (RoHS)
I-7016D CR	I-7016 with 7-segment LED Display (Blue Cover) (RoHS)
I-7016D-G CR	I-7016 with 7-segment LED Display (Gray Cover) (RoHS)
M-7016-G CR	2-channel Strain Gauge Input Module using the DCON and Modbus Protocols (Gray Cover) (RoHS)
M-7016D-G CR	M-7016 with 7-segment LED Display (Gray Cover) (RoHS)

## Accessories \_\_

	tM-7520U CR	RS-232 to RS-485 Converter (RoHS)
=	tM-7561 CR	USB to RS-485 Converter (RoHS)
4	tM-SG4 CR	RS-485 Bias and Termination Resistor Module (RoHS)
3	I-7514U CR	4-channel RS-485 Hub (RoHS)
	SG-770 CR	7-channel Differential or 14-channel Single-ended Surge Protector
	SG-3000 Series	Signal Conditioning Modules for Thermocouple, RTD, DC Voltage, DC Current and Power Input Transformers